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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/975,385	10/09/2001	Raymond Chi-Hing Chiu	56390US002	1262
32692	7590	08/10/2004	EXAMINER	
3M INNOVATIVE PROPERTIES COMPANY PO BOX 33427 ST. PAUL, MN 55133-3427			LOPEZ, CARLOS N	
		ART UNIT		PAPER NUMBER
		1731		

DATE MAILED: 08/10/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

Office Action Summary	Application No.	Applicant(s)
	09/975,385	CHIU ET AL.
	Examiner Carlos Lopez	Art Unit 1731

-- The MAILING DATE of this communication appears on the cover sheet with the correspondence address --
Period for Reply

A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.

- Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.
- If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely.
- If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.
- Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).

Status

- 1) Responsive to communication(s) filed on 21 May 2004.
- 2a) This action is **FINAL**. 2b) This action is non-final.
- 3) Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under *Ex parte Quayle*, 1935 C.D. 11, 453 O.G. 213.

Disposition of Claims

- 4) Claim(s) 1-27 is/are pending in the application.
- 4a) Of the above claim(s) _____ is/are withdrawn from consideration.
- 5) Claim(s) _____ is/are allowed.
- 6) Claim(s) 1-27 is/are rejected.
- 7) Claim(s) _____ is/are objected to.
- 8) Claim(s) _____ are subject to restriction and/or election requirement.

Application Papers

- 9) The specification is objected to by the Examiner.
- 10) The drawing(s) filed on _____ is/are: a) accepted or b) objected to by the Examiner.
 Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).
 Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).
- 11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.

Priority under 35 U.S.C. § 119

- 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).
 - a) All b) Some * c) None of:
 1. Certified copies of the priority documents have been received.
 2. Certified copies of the priority documents have been received in Application No. _____.
 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).

* See the attached detailed Office action for a list of the certified copies not received.

Attachment(s)

- | | |
|--|--|
| 1) <input type="checkbox"/> Notice of References Cited (PTO-892) | 4) <input type="checkbox"/> Interview Summary (PTO-413)
Paper No(s)/Mail Date. _____. |
| 2) <input type="checkbox"/> Notice of Draftsperson's Patent Drawing Review (PTO-948) | 5) <input type="checkbox"/> Notice of Informal Patent Application (PTO-152) |
| 3) <input checked="" type="checkbox"/> Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08)
Paper No(s)/Mail Date <u>2/IDS's</u> . | 6) <input type="checkbox"/> Other: _____. |

Response to Amendment

The amendment filed on 5/21/04 has been entered. After further consideration, the 35 USC 112 1st and 2nd paragraph rejection of claims 1-25 are withdrawn.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negated by the manner in which the invention was made.

Claims 1, 3-6, 10, 11 and 16-27 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 0 866 487 in view WO 00/39831.

EP 0 866 487 teaches the claimed process of making a micro structured assembly. The method of EP 0 866 487 includes the steps of:

forming a substantially uniform coating of a curable material on a substrate (Figure 7), the coating defining a leading edge;
contacting the coating with a mold starting at the leading edge (e.g. Figure 7), the mold forming in the curable material a plurality of barrier regions connected by intervening land regions (e.g. page 4, lines 6-7) having substantially uniform center thickness (e.g. Figure 7).
curing the curable material between the mold and the substrate (e.g. Figure 7, item 34, page 4, line 36', page 5, lines 43-44), and

removing the mold (e.g. Figure 7).

EP 0 866 487 also discloses a curable material which comprises ceramic (e.g. page 4, line 55) and binder, debinding the curable material after curing (e.g. page 6, line 34), firing after removing the mold (e.g. page 6, lines 35-36), providing a plurality of electrodes on the substrate (p. 4, line 15).

EP 0 866 487 teaches of curing the curable material by allowing the radiation to travel through the substrate. EP 0 866 487 further teaches that the disclosed radiation curing can be achieved by other means such as emitting radiation at the nip of the mold and substrate (Page 5, lines 52ff) but is silent providing an optically clear mold such that the curable material is cured through the mold. However, WO 00/39831 teaches that a curable material pressed between a substrate and a mold can be cured through a mold which is achieved by molding the curable material (slurry as referred by WO 00/39831) onto a substrate where it is consequently cured by the exposure of radiation passing through the substrate and through the mold (See page 19 Example 17, specifically lines 20ff). Hence in view that EP 0 866 487 teaches that other curing methods may be used, it would have been obvious to a person of ordinary skill in the art at the time the invention to have cured the curable material of EP 0 866 487 as taught by WO 00/39831 in order to consequently produce a micro-structured assembly.

It is noted that radiation curing that takes place through a mold as noted by WO 00/39831, would employ an optically clear mold to thus allow the radiation to cure the curable material.

Claims 12, 14, 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 0 866 487 in view WO 00/39831 as applied to claims 1 and 11 above and in further view of Carre et al. (5,853,446) for the reasons as set forth above and further:

EP 0 866 487 does not disclose that the coating area is smaller than the surface area of the substrate. Carre et al. discloses a method similar to that of EP 0 866 487 for forming ribs on a substrate. Note that Carre et al. discloses that the coating area is smaller than the surface area of the substrate (see e.g. Figure 4). It would have been obvious to one of ordinary skill in the art at the time of the invention to apply the coating to such a smaller area to obtain a product with the desired configuration.

The configuration of the coating and the land areas/electrodes is an obvious matter of product design choice dependent on the desired configuration of the final product.

Determination of the specific coating smoothness would have been well within the realm of routine experimentation to one having ordinary skill in the art at the time of the invention.

These parameters would have obviously been selected to optimize the process conditions and/or the properties of the final product.

Claims 7,8,9 and 13 are rejected under 35 U.S.C. 103(a) as being unpatentable over EP 0866 487 in view WO 00/39831 as applied to claims 1 and 12, in view of Carre et al. (5,853,446), and further in view of Chiu et al. 2401/0007682. Chiu et al. discloses a stretchable mold made from a polymer film, which is wound and unwound on rolls to impart a rib structure into a moldable material. It would have been obvious to one skilled in the art at the time of the invention to use this type of mold in the process of taught by the teachings of EP 0 866 487, WO 00/39831 and Carre in view of the teachings in these references that both types of molds are suitable for the formation of rib structures in moldable materials. The manufacture of a polymer film mold would be less expensive than the production of a metal mold.

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory

action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Carlos Lopez whose telephone number is 571.272.1193. The examiner can normally be reached on Mon.-Fri. 8am - 5pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Steven Griffin can be reached on 571.272.1189. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see <http://pair-direct.uspto.gov>. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).


STEVEN P. GRIFFIN
SUPERVISORY PATENT EXAMINER
TECHNOLOGY CENTER 1700

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